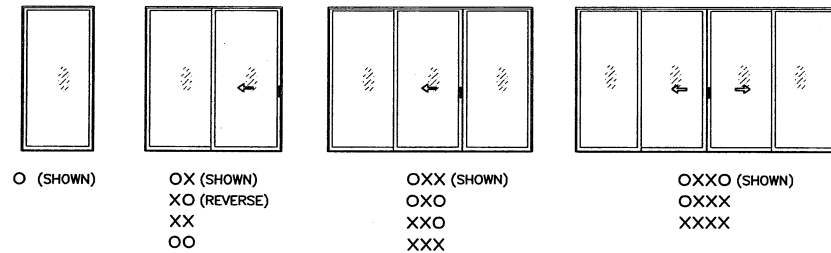
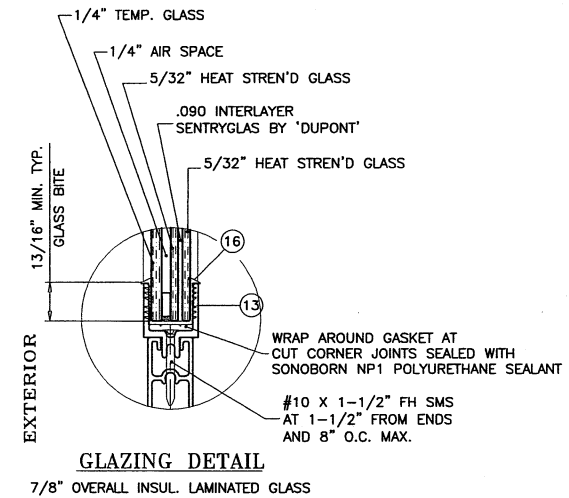
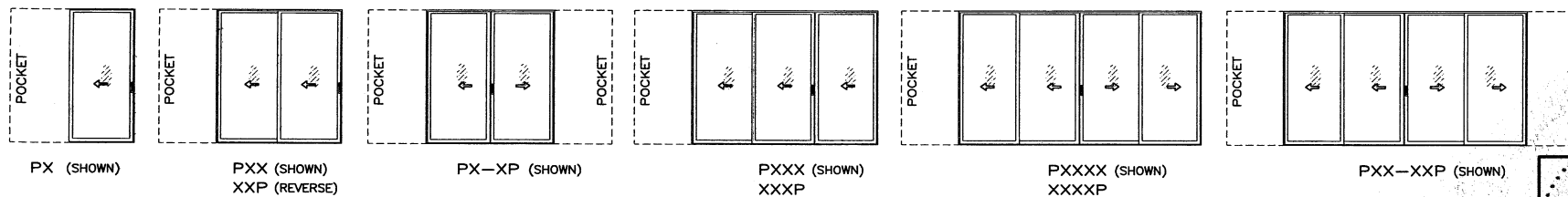


SERIES "TITAN 85" ALUM SLIDING GLASS DOOR (L.M.I.)
INTERNATIONAL IMPACT BUILDING PRODUCTS, LLC
d/b/a PLAZA DOOR
9900 AUSTRALIAN AVE. SUITE #3
WEST PALM BEACH, FL 33407
TEL (561) 578-5450 FAX (561) 578-5460

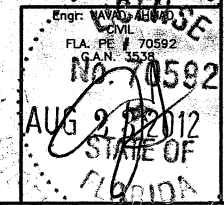
DESIGN LOAD CAPACITY - PSF			
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36	80	85.0	85.0
42		85.0	85.0
48		85.0	85.0
52-3/8		85.0	85.0
54		85.0	85.0
60	84	85.0	85.0
36		85.0	85.0
42		85.0	85.0
48		85.0	85.0
52-3/8		85.0	85.0
54		85.0	85.0
60	96	85.0	85.0
36		85.0	85.0
42		85.0	85.0
48		85.0	85.0
52-3/8		85.0	85.0
54	100	85.0	85.0
36		85.0	85.0
42		85.0	85.0
48		85.0	85.0
52-3/8		85.0	85.0



APPROVED CONFIGURATIONS
NON-POCKETED DOORS



APPROVED CONFIGURATIONS
POCKETED DOORS



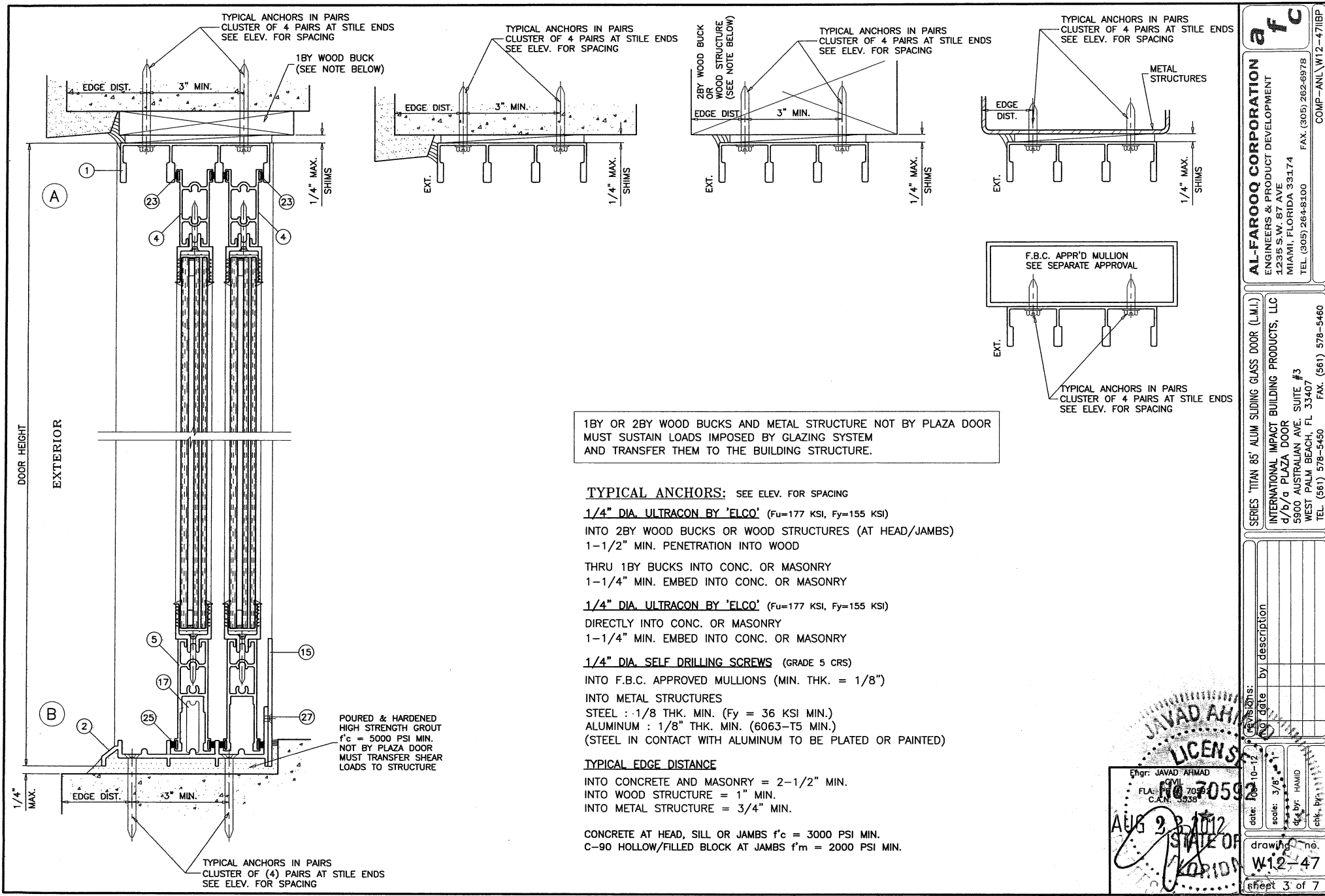
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
1235 S.W. 87 AVE
MIAMI, FLORIDA 33174
TEL. (305) 264-9100 FAX. (305) 262-6978
COMP-ANLW12-47IBP

SERIES 'TITAN 85' ALUM SLIDING GLASS DOOR (L.M.I.)
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Revisions:
No. date by description

date: 08-02-12
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drawing no. W12-47
sheet 2 of 7



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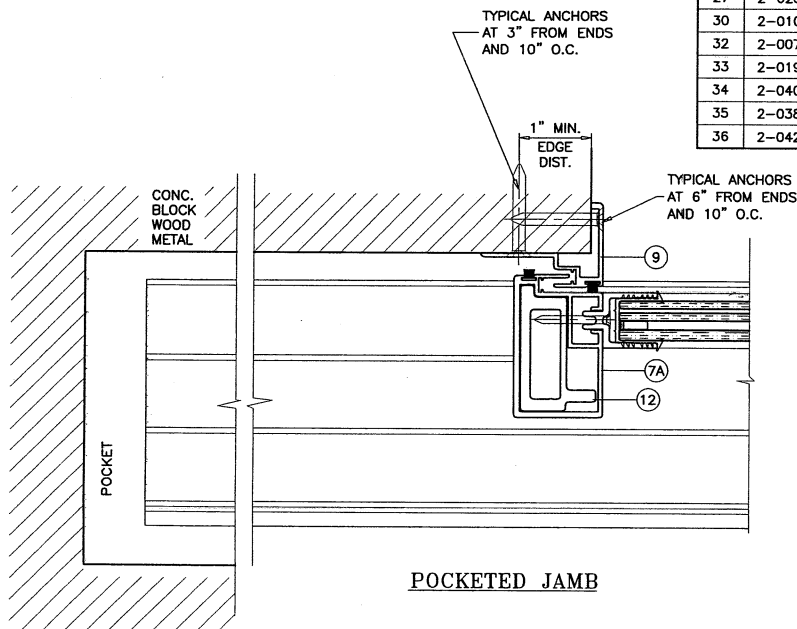
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checked by: HAMD

drawing no. **W12-47**
sheet 3 of 7

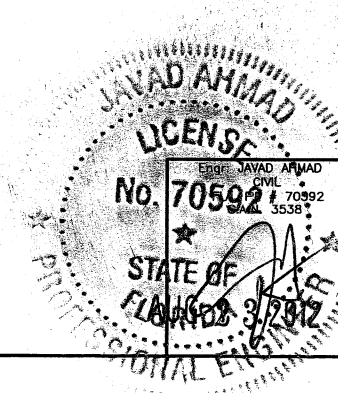
JAVAD AHMAD
E.N.G. 70592
FLA. REG. CIVIL
C.A.N. 3938

LICENS

AUG 28 2012
STATE OF FLORIDA



ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	PDC-009	1	FRAME HEAD	6063-T6	-
2	PDC-012	1	FRAME SILL	6063-T6	-
3	PDC-010	2	FRAME JAMB	6063-T6	-
4	PDC-016	1/ PANEL	PANEL TOP RAIL	6063-T6	-
5	PDC-082	1/ PANEL	PANEL BOTTOM RAIL	6063-T6	-
6	PDC-069	1/ PANEL	JAMB/LOCK STILE	6063-T6	-
7	PDC-014	1/ PANEL	LP INTERLOCK STILE	6063-T6	-
7A	PDC-063	1/ PANEL	HP INTERLOCK STILE	6063-T6	-
8	PDC-002	AS REQD.	ASTRAGAL STILE	6063-T6	-
9	PDC-020	AS REQD.	POCKET INTERLOCK	6063-T6	-
10	PDC-022	AS REQD.	SCREEN ASTRAGAL	6063-T6	-
11	-	-	-	-	-
12	PDC-049	1/ PANEL	INTERLOCK STILE REINFORCEMENT, LENGTH = PANEL HT. - 18"	6063-T6	-
13	PDC-048	4/ PANEL	GLASS ADAPTER	6063-T6	-
14	-	2/ PANEL	STILE REINFORCEMENT, LENGTH = PANEL HT. - 18"	STEEL	-
15	PDC-085	1	HI-RISE ADAPTER	6063-T6	-
16	2-275	AS REQD.	GLAZING GASKET	FLEXIBLE PVC	MELTPPOINT
17	3-310-0	2/ MOV. PANEL	ADJUSTABLE ROLLER ASSEMBLY	-	IIBP
18	2-322-0	-	DEADLOCK #1847-02 SS, 2 POINT LOCK SYSTEM AT MIDDLE 2 POINT LOCK AT MIDDLE, 1 POINT LOCK AT JAMB	-	ADAMS RITE
19	2-351-0	-	LOCK ESCUTCHEON #4430	-	ADAMS RITE
20	3-001-0	-	LOCK KEEPER	-	IIBP
21	3-008-0	-	TRACK RAIN PAN	-	IIBP
22	3-009-0	-	H.P. WEATHER TAB	-	IIBP
23	2-405-0	AS REQD.	.270 WIDE POLY-BOND FINSEAL #PB-8425-2211-0	-	SCHLEGAL
24	2-402-0	AS REQD.	.270 WIDE POLY-BOND WOOLPILE #PB-7525-6011-6	-	SCHLEGAL
25	2-407-0	AS REQD.	.270 WIDE POLY-BOND FINSEAL #PB-7531-6011-2	-	SCHLEGAL
26	2-222-0	AS REQD.	BULB W'STRIPPING (EV-277)	-	ULTRAFAB
27	2-025-0	-	#10-24 X 1/4" PFH UC SMS	-	AT 2" FROM ENDS & 14" O.C.
30	2-010-0	-	#12 X 1-1/4" PPH SS SMS	-	1 PER DOOR ROLLER
32	2-007-0	-	#14 X 1-1/2" PH SMS	-	2 PER DOOR PANEL CORNERS
33	2-019-0	-	#8 X 1/2" PH SMS	-	AT 3" FROM ENDS & 18" O.C.
34	2-040-0	-	#10 X 1-1/4" SMS	-	AT 3" FROM ENDS & 18" O.C.
35	2-038-0	1	#10-24 X 1-1/2" MS	-	AT 3" FROM ENDS & 1 AT CENTER OF PANEL
36	2-042-0	-	#8 X 3/4" PH SMS	-	AT 6" FROM ENDS & 18" O.C.



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COMP-ANL\W12-47IBP

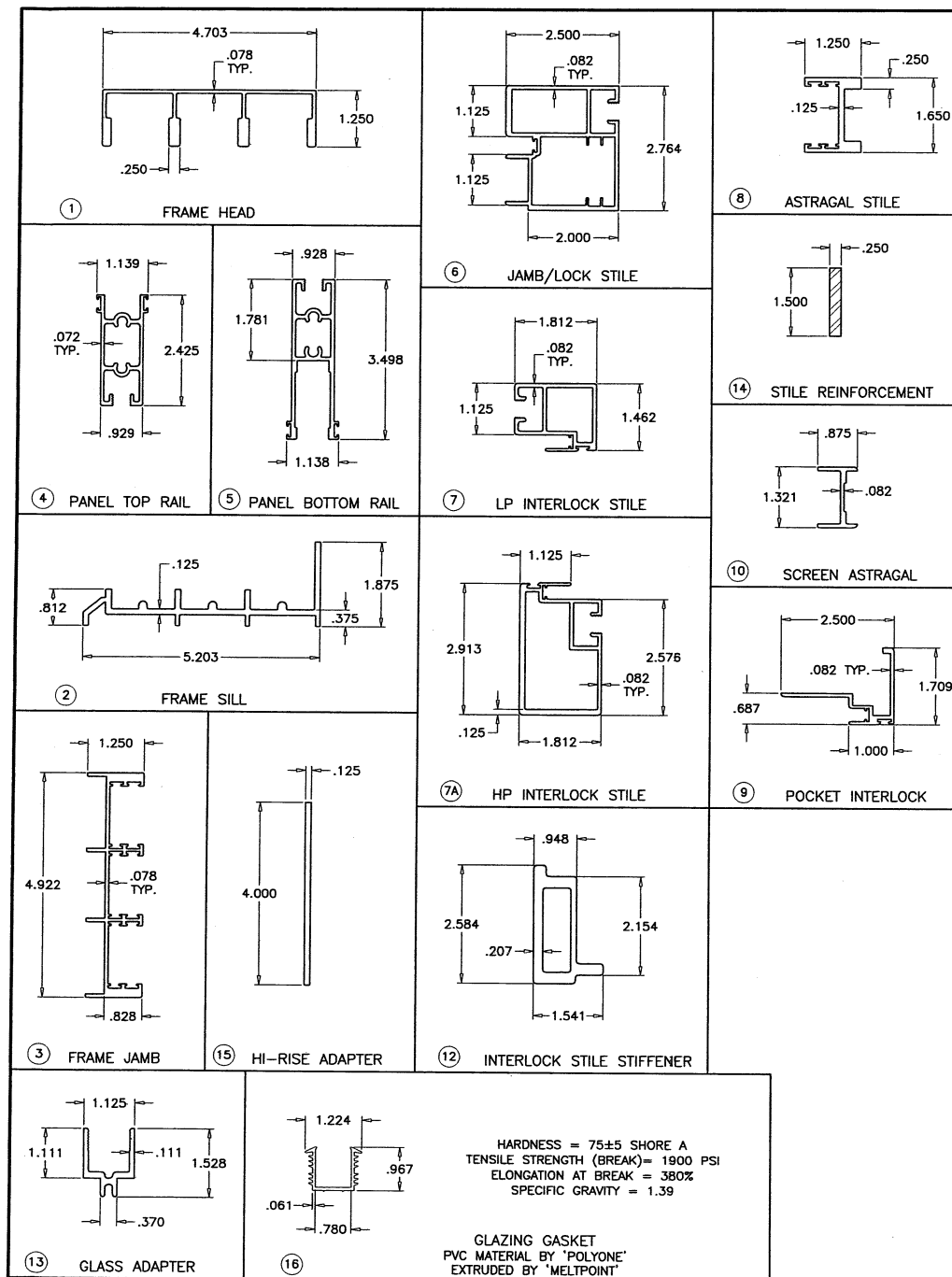
af c

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revisions:
no. date by description

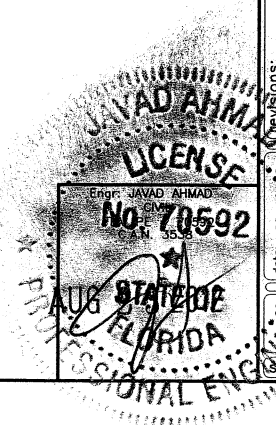
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dr. by: HAMID
chk. by:

drawing no.
W12-47
sheet 5 of 7

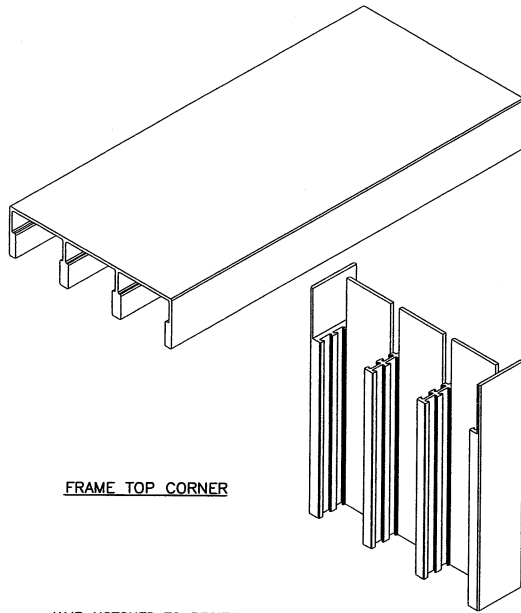


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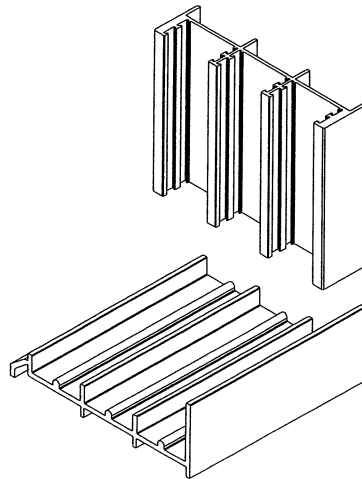


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by	JAVAD AHMAD
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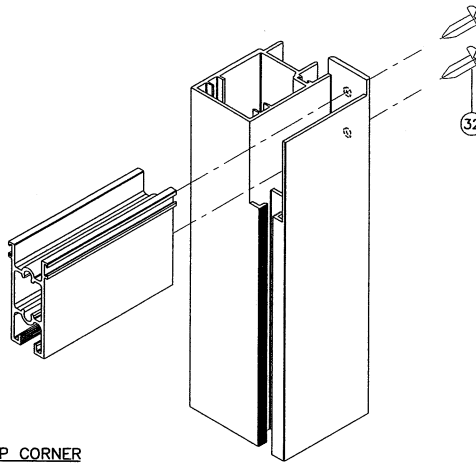


FRAME TOP CORNER

JAMB NOTCHED TO RECIEVE HEADER AND SILL RIBS
APPLY BEAD OF SONNEBORN NP1 SEALANT
AT TOP AND BOTTOM JOINTS

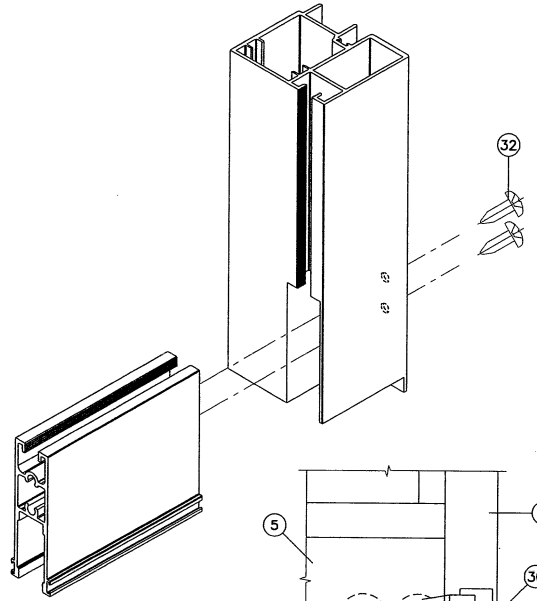


FRAME BOTTOM CORNER

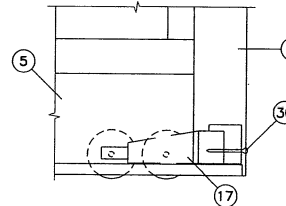


PANEL TOP CORNER

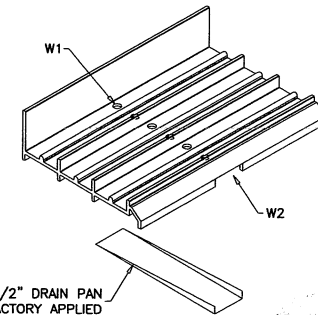
APPLY BEAD OF SONNEBORN NP1 SEALANT
AT TOP AND BOTTOM JOINTS



PANEL BOTTOM CORNER



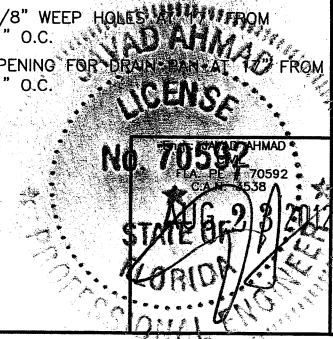
ROLLER FASTENER DETAIL



1/4" X 1-1/2" DRAIN PAN
FACTORY APPLIED

WEEPHOLES:

- W1 = CLUSTER OF SIX 3/8" WEEP HOLES FROM EACH END AND 21" O.C.
- W2 = 1/4" X 1-1/2" OPENING FOR DRAIN PAN AT EACH END AND 21" O.C.



AL-FAROOQ CORPORATION ENGINEERS & PRODUCT DEVELOPMENT 1235 S.W. 87 AVE MIAMI, FLORIDA 33174 TEL. (305) 264-8100 FAX. (305) 262-6978 COMP - ANL W12-47/IBP	
SERIES TITAN 85' ALUM SLIDING GLASS DOOR (L.M.I.) INTERNATIONAL IMPACT BUILDING PRODUCTS, LLC 4/b/a PLAZA DOOR SUITE #3 5900 AUSTRALIAN AVE. FL 33407 WEST PALM BEACH, FL 33407 TEL. (561) 578-5460 FAX. (561) 578-5460	
Revisions: no date by description	scale: 3/8" = 1" dr. by: HAMID chd. by:
drawing no. W12-47	
sheet 7 of 7	